

PROCESS FLOW OF SSM WITH BILLET APPLICATION

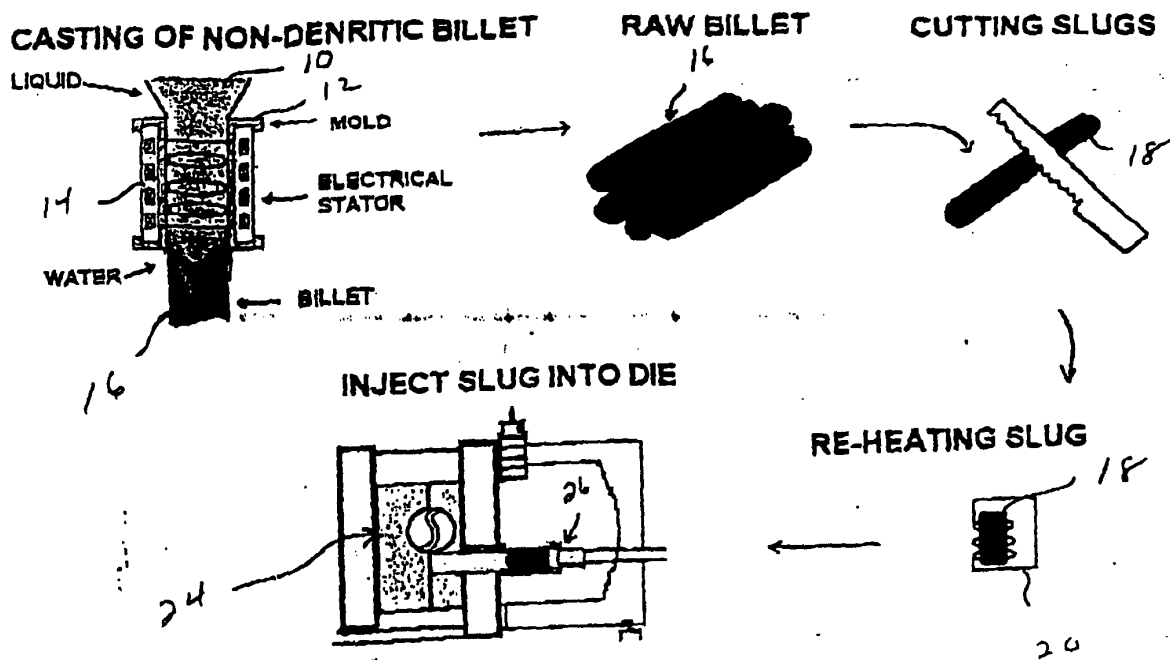


FIG. 1

PRIOR ART

0055061-050100

00T090" T9058560

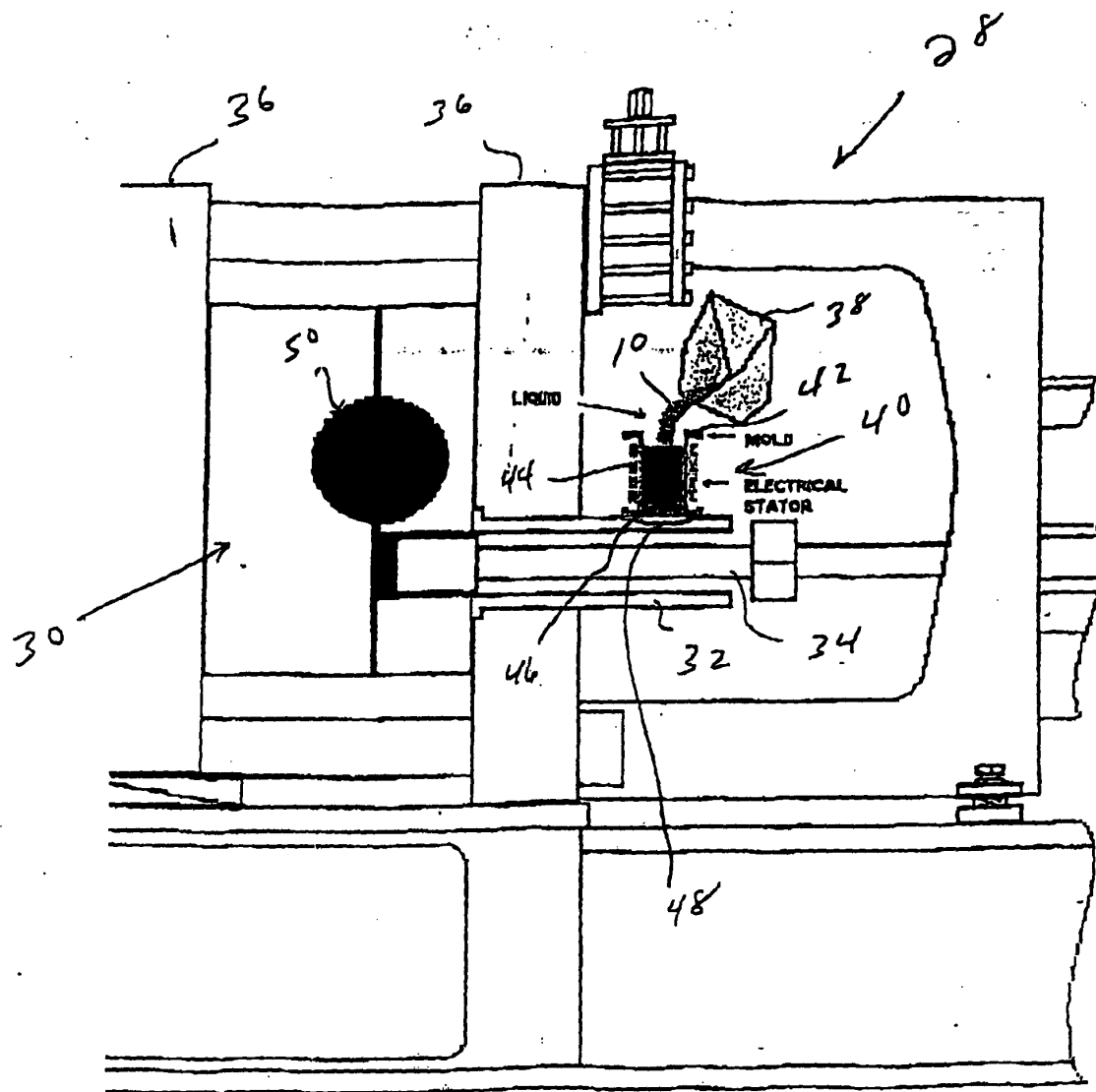


FIG. 2

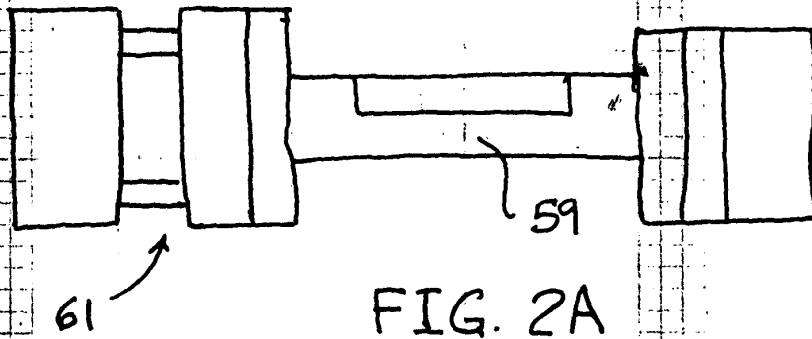
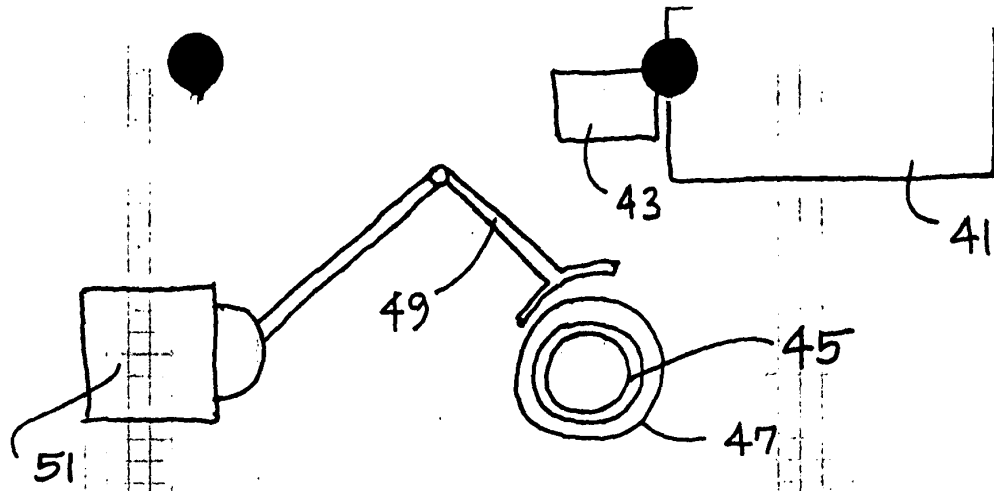


FIG. 2A

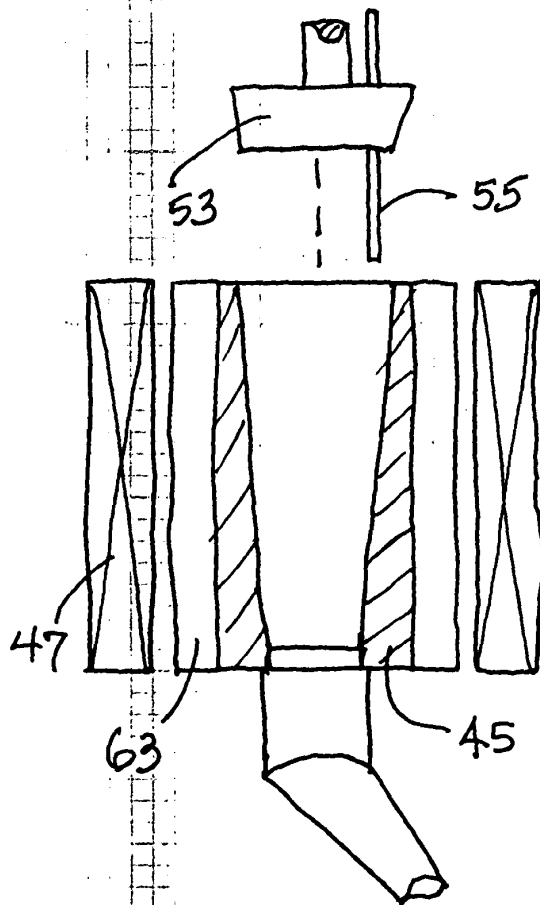


FIG. 2B

007090 T9088560

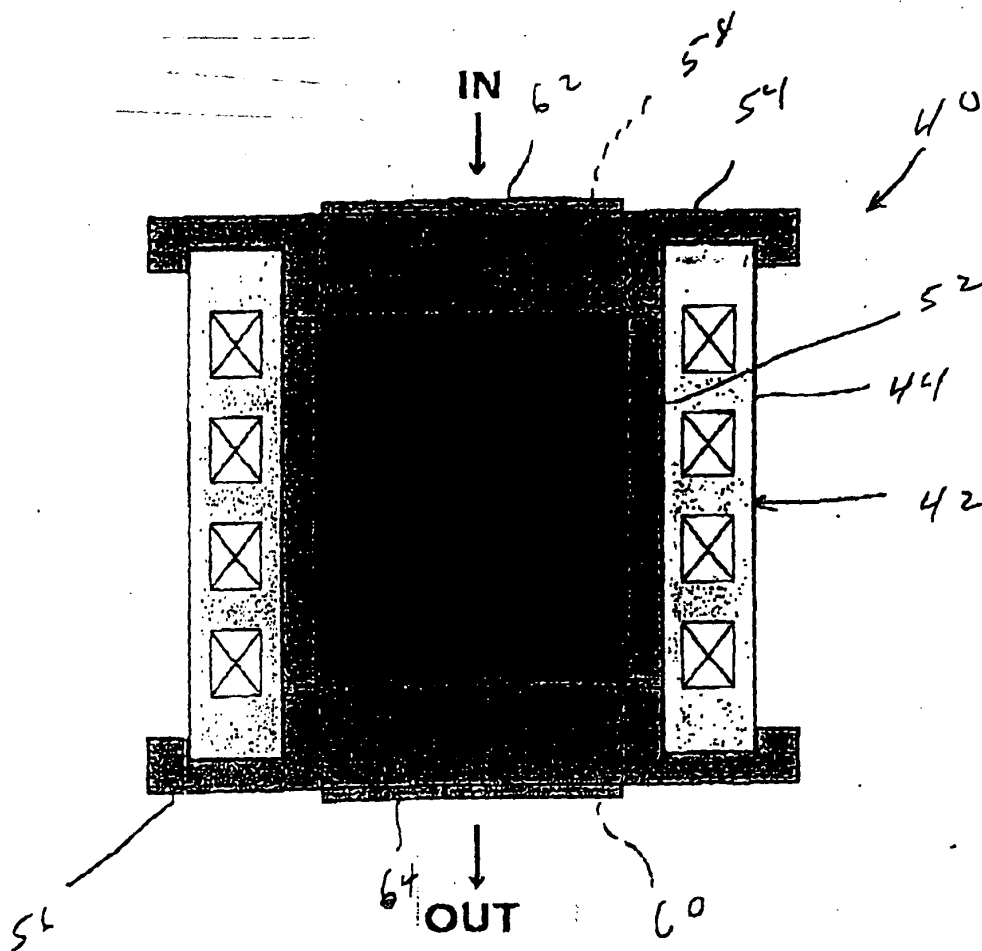


FIG. 3

00585061.060100

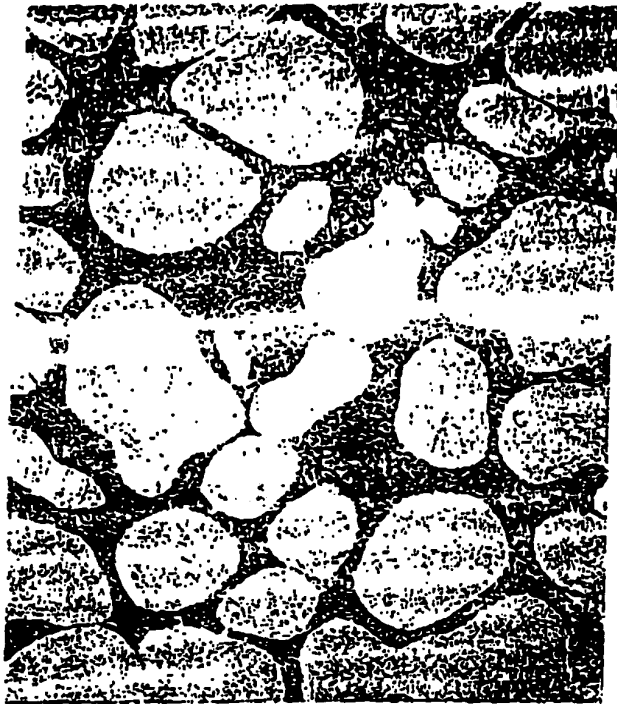


FIG 4

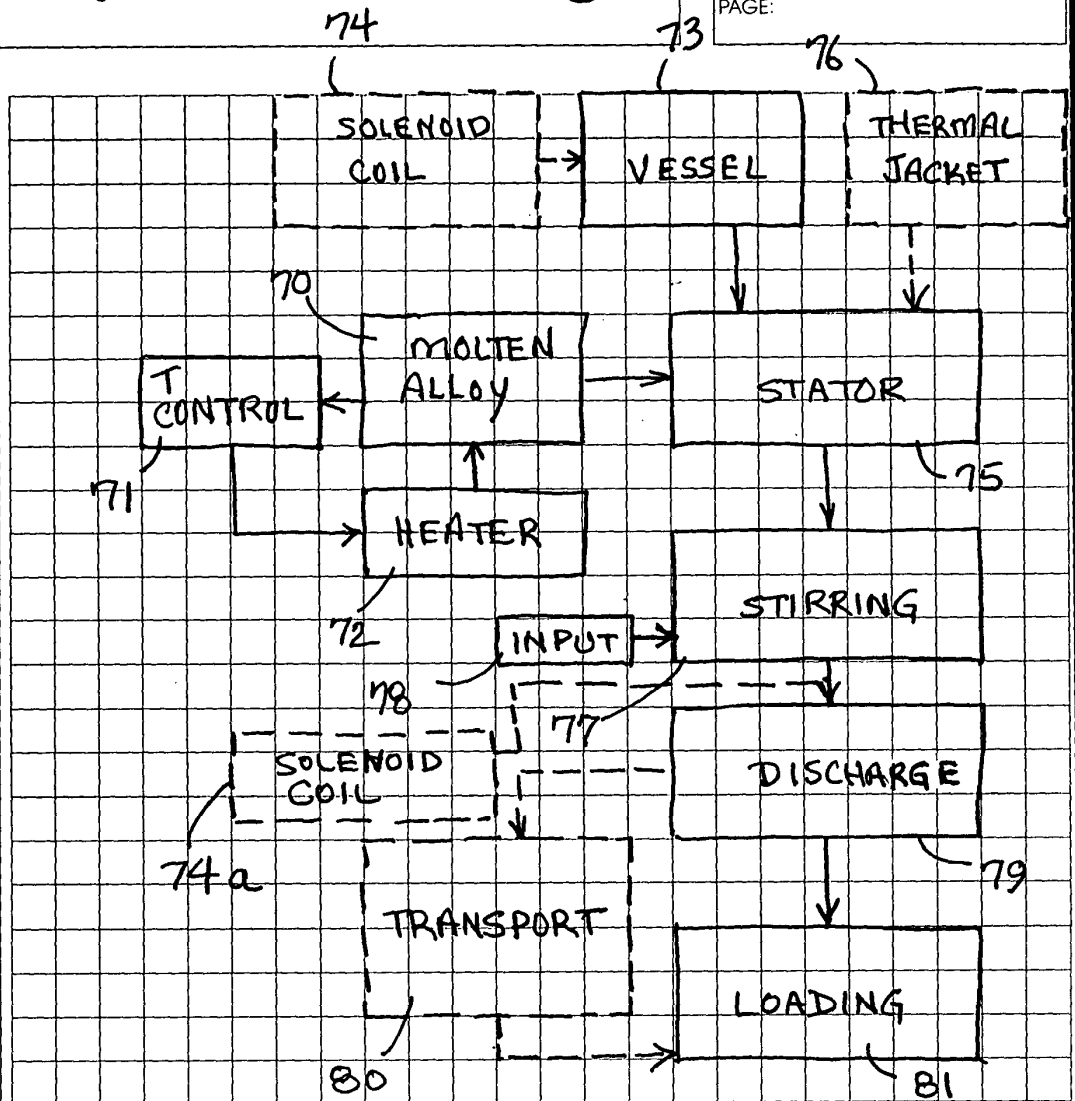


FIG. 5

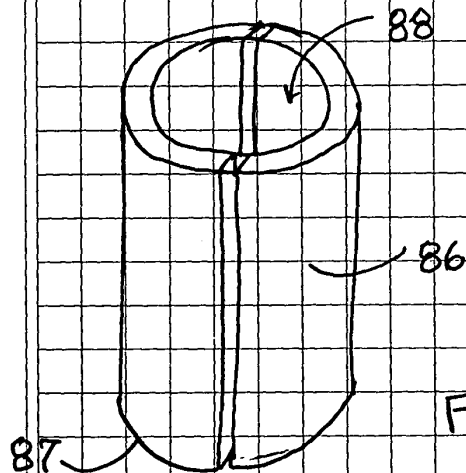


FIG. 6

09585061 060100

09585061.060100

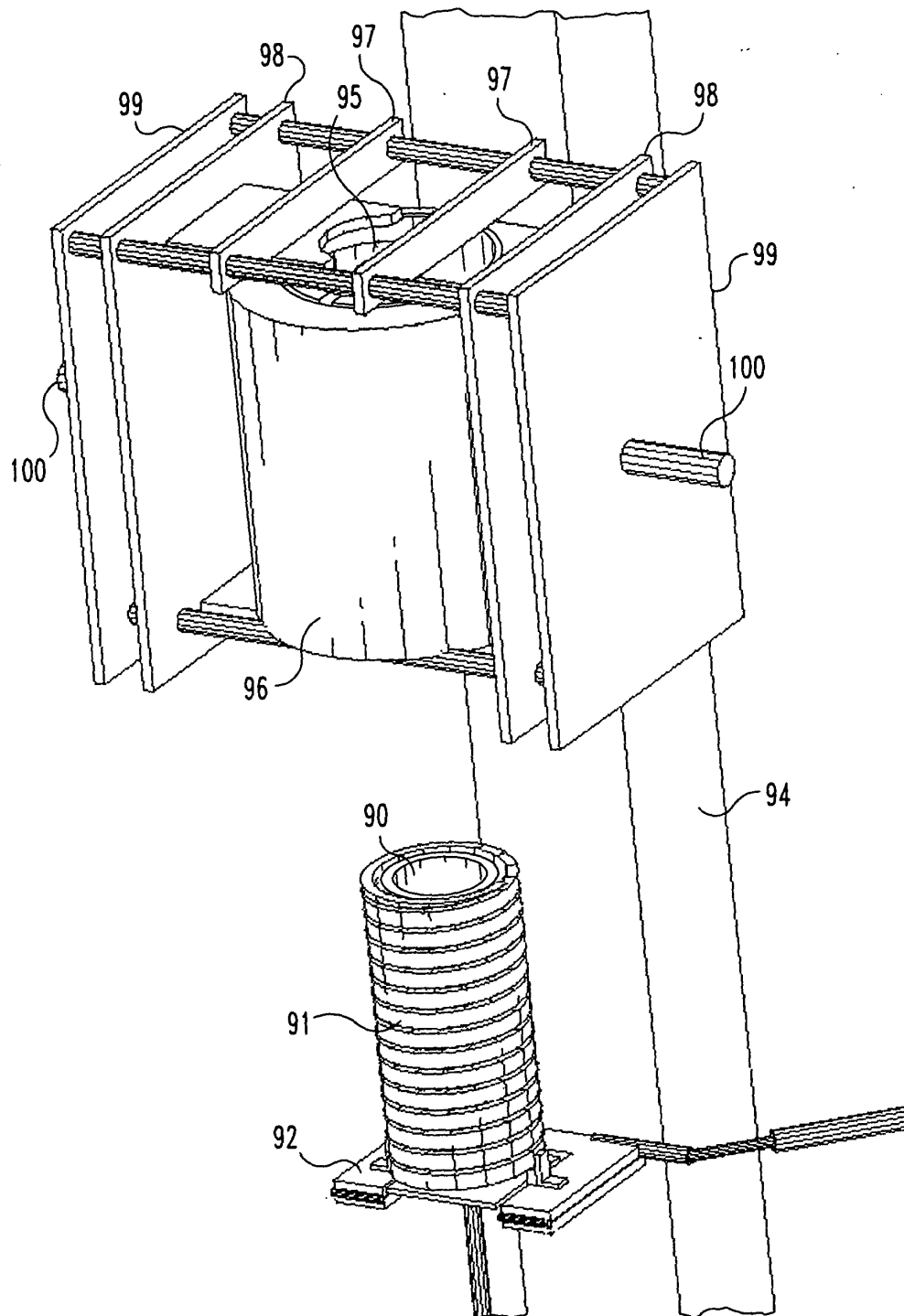


Fig. 7

09585061.050100

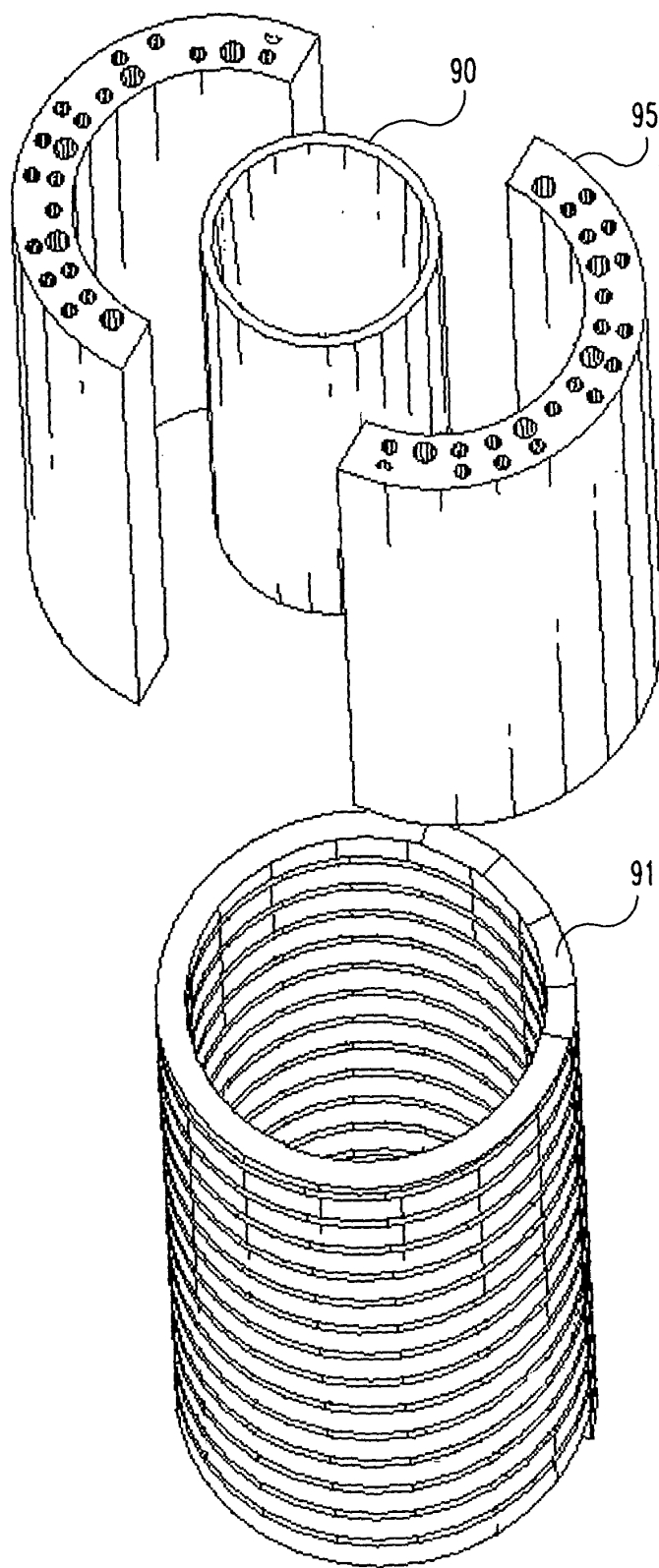


Fig. 8

09585051.060100

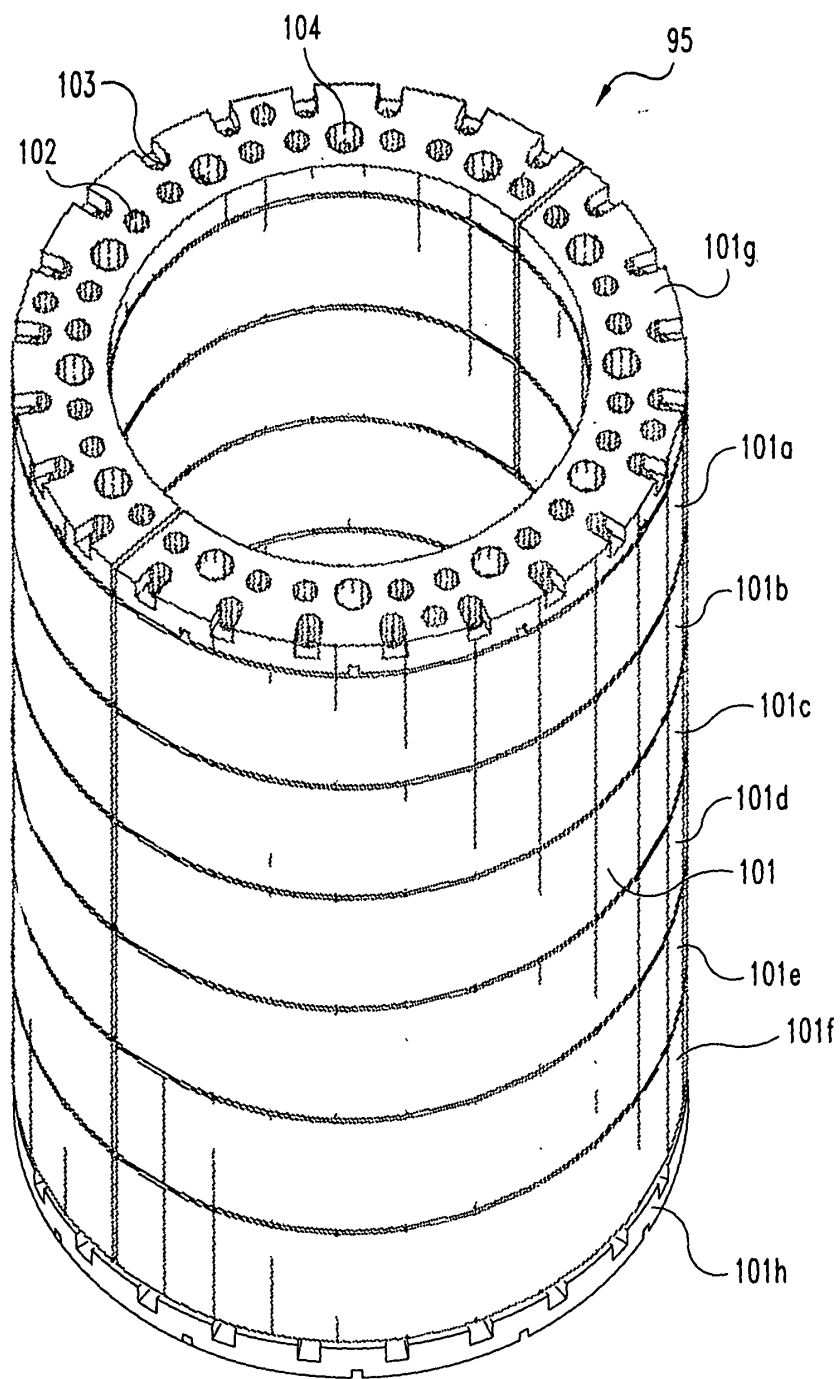


Fig. 9

09585061.050100

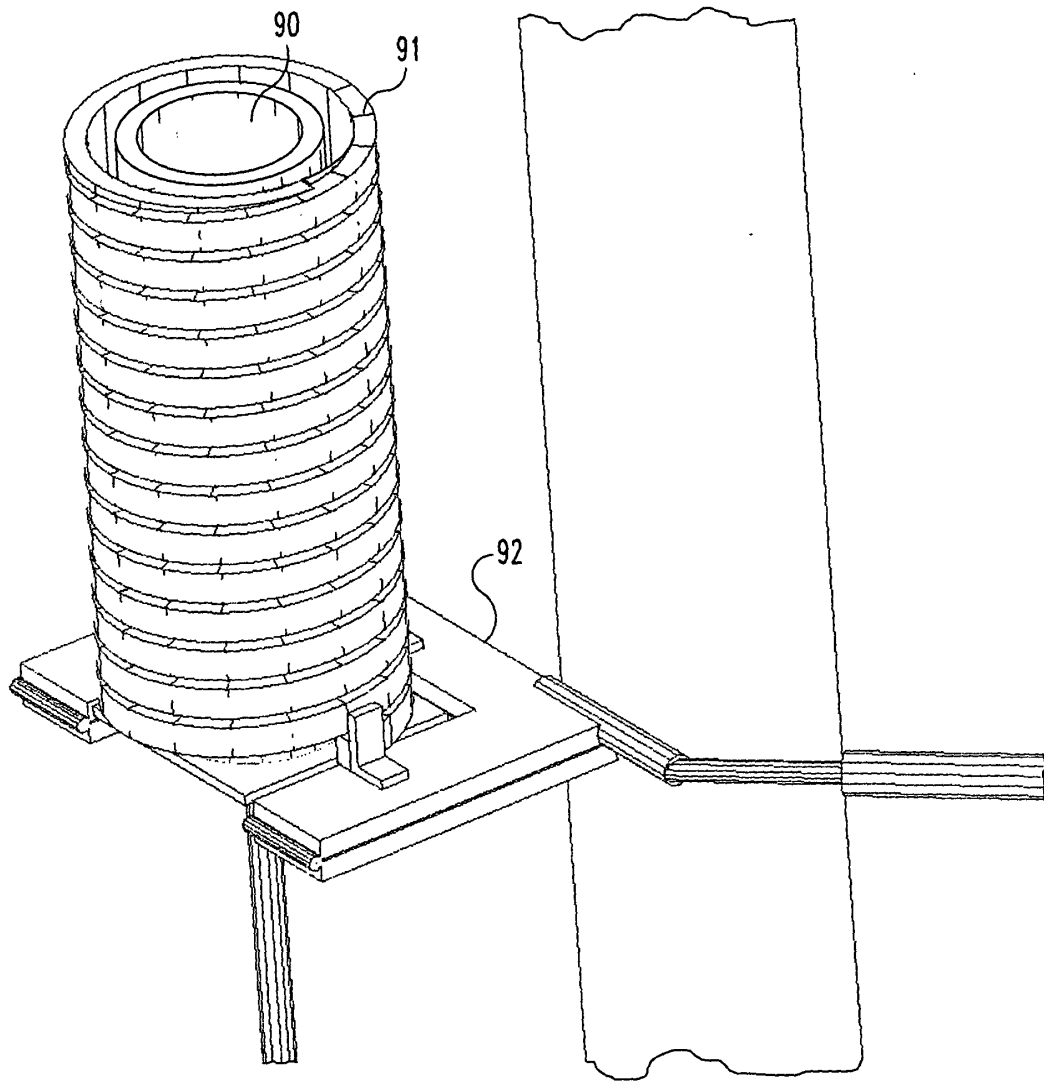


Fig. 10

09585061.060100

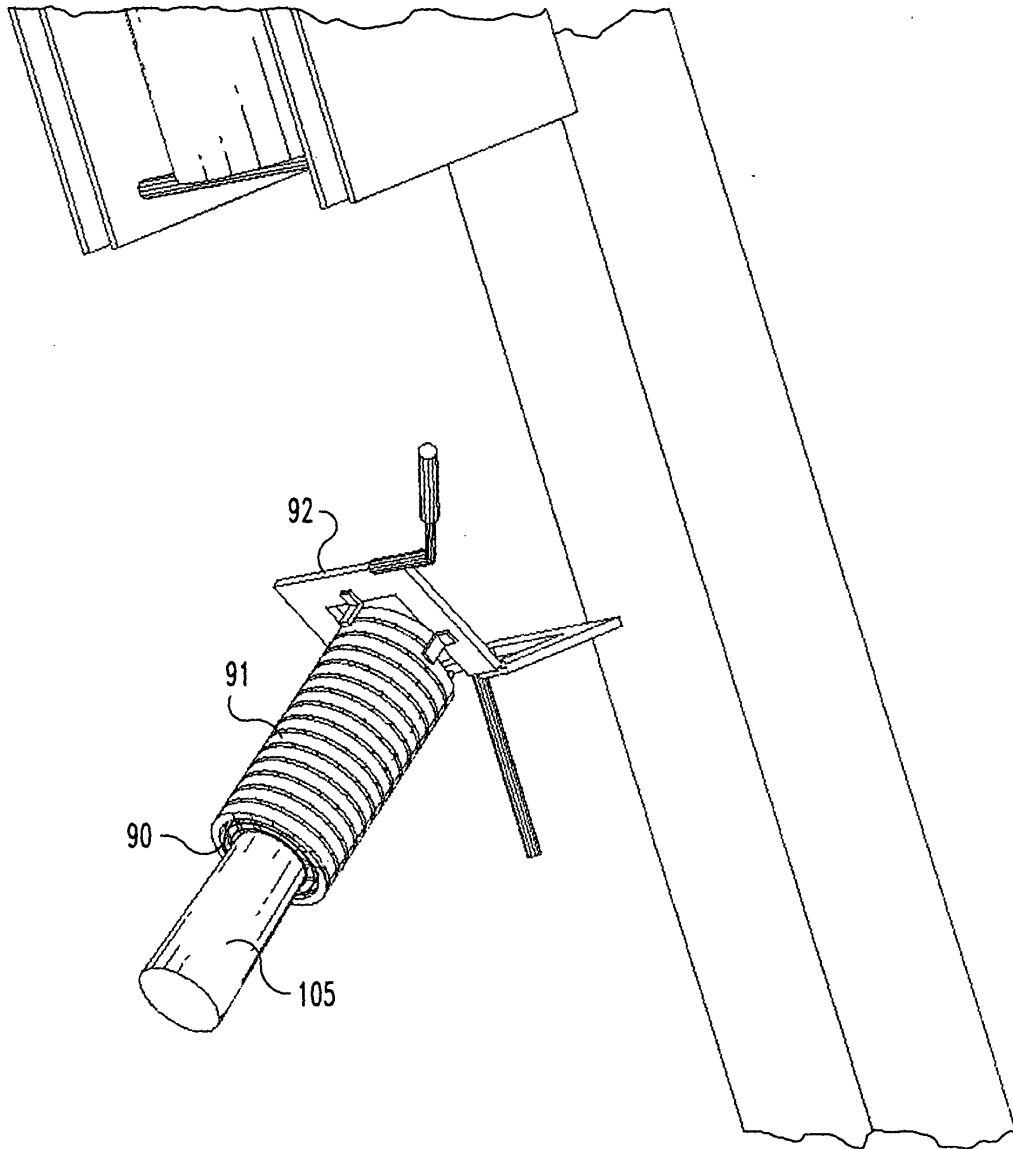


Fig. 11

09585061.060100

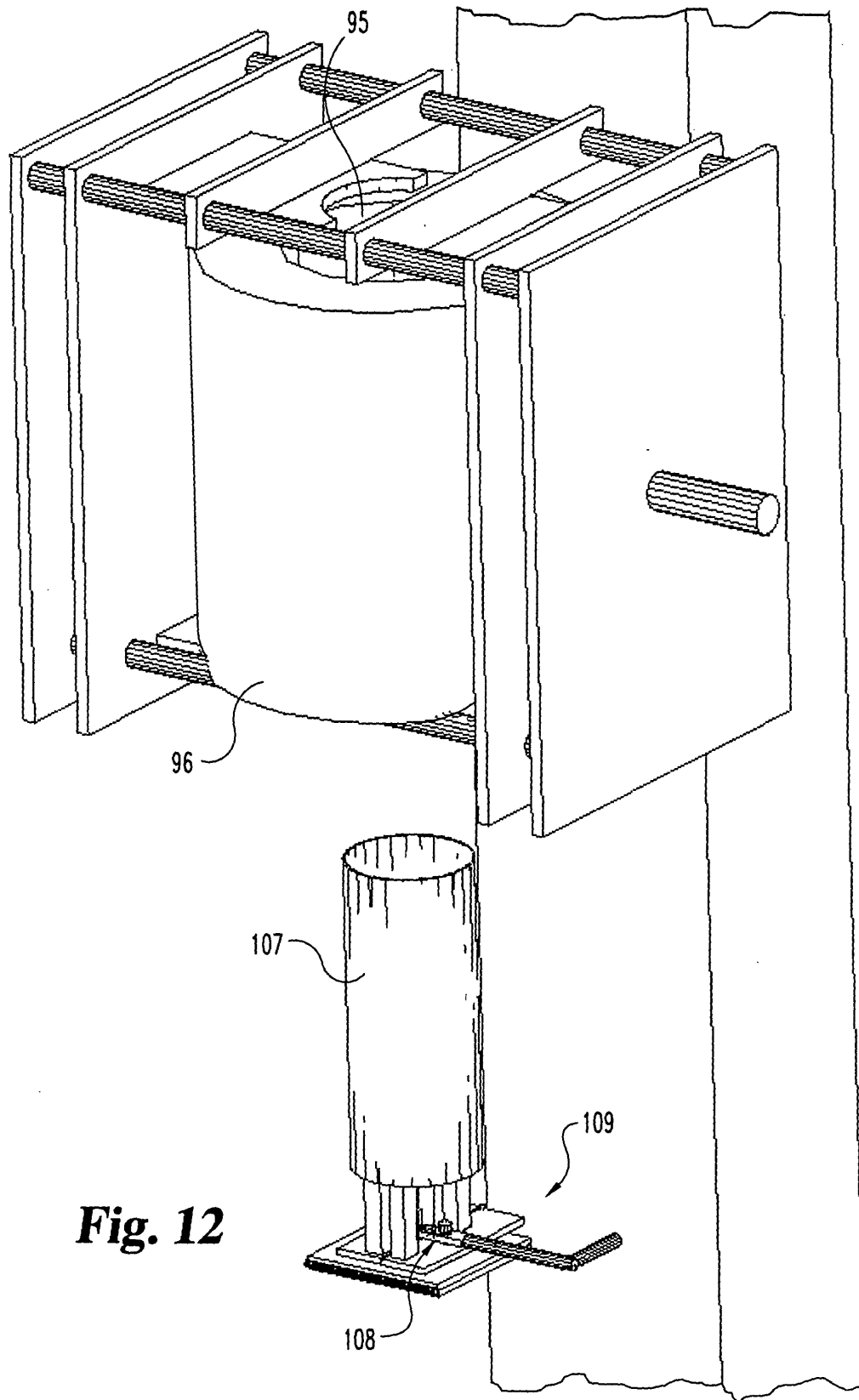


Fig. 12

09585051.060100

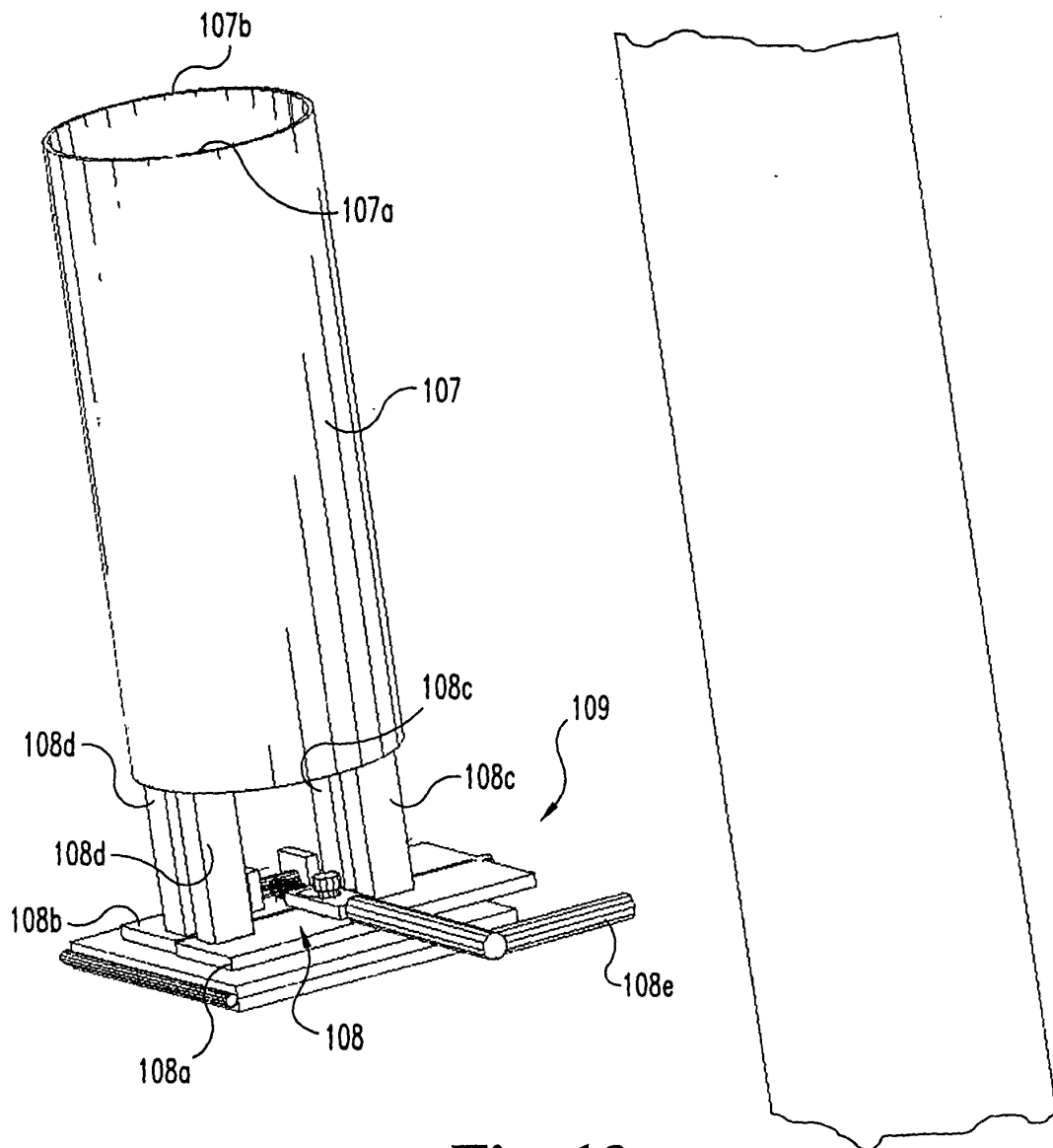


Fig. 13

09585061.060100

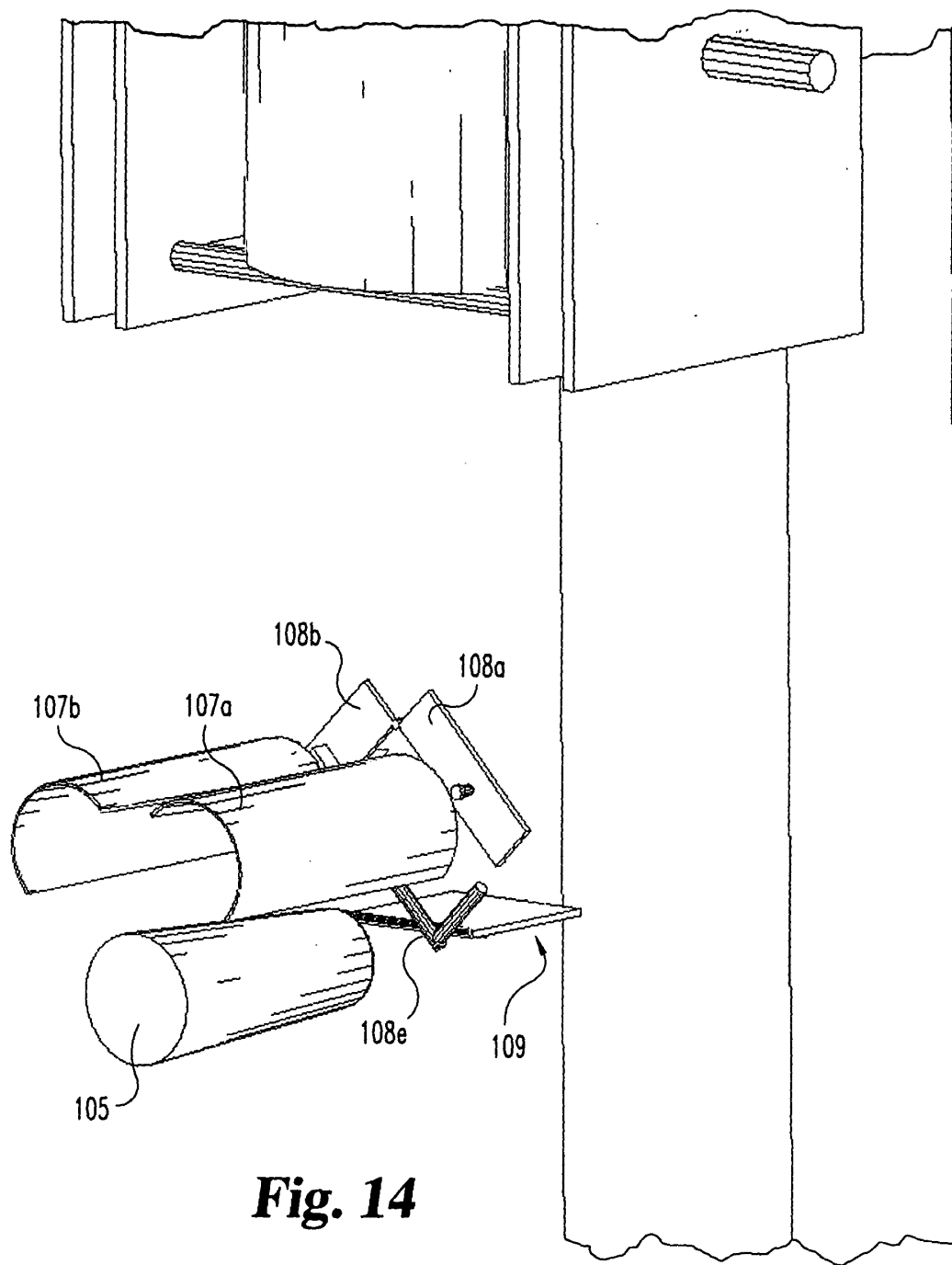


Fig. 14

09585061-050100

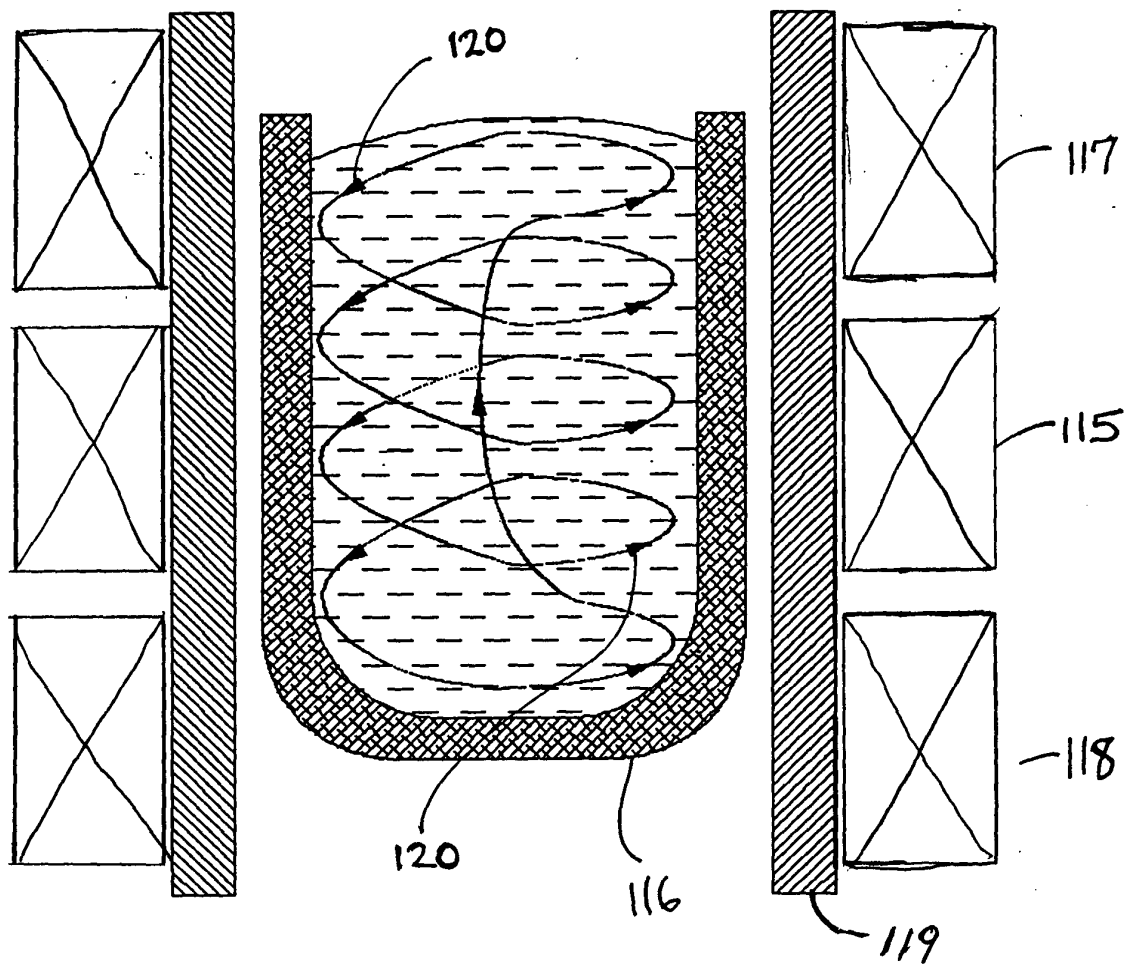


FIG. 15